

MATERIAL SAFETY DATA SHEET**QUICK IDENTIFIER (In Plant Common Name)**

R25B Tape R25B

Manufacturer's Name Viaflex (formerly RAVEN INDUSTRIES INC.)
Address P.O. Box 5107
 Sioux Falls, SD 57117

Emergency Telephone Numbers 800-635-3456
 605-335-0174
Other Information 1813 "E" Avenue
 Sioux Falls, SD 57104

Signature of Person Responsible for Preparation 

Date Prepared February 25, 2008

Section 1 - IDENTITY

Common Name: (Used on Label) R25B Tape
(Trade Name Synonyms) R25B
Chemical Name N/A
Formula NA

CAS Number(s) N/A
Chemical Family Polyolefin
 Synthetic Elastomer

Section 2 - HAZARDOUS INGREDIENTS

Principal Hazardous Component(s) - Chemical and Common Name % **Threshold Limit Value (units)**
 None

Section 3 - PHYSICAL & CHEMICAL CHARACTERISTICS (Fire & Explosion Data)

Boiling Point Not Applicable (N/A) **Specific Gravity** 1.04 **Vapor Pressure, mmHg** N/A
Percent Volatile by Volume (%) N/A **Vapor Density** N/A **Evaporation Rate** N/A
Solubility in Water Insoluble in Water **Reactivity in Water** N/A
Appearance and Odor Black, odorless tape, plastic release liner
Flash Point 450°F **Flammability Limits in Air, by Volume (%)** **Lower** N/A **Upper** N/A **Auto Ignition Temperature** N/A
Extinguisher Media Use water spray, dry chemical or carbon dioxide
Special Fire Fighting Proced. Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire and Explosion Hazards Toxic gases will form upon combustion.

Section 4 - PHYSICAL HAZARDS

Stability Unstable Stable		Conditions to Avoid Overheating
	X	

Incompatibility (Materials to Avoid) Avoid contact with strong oxidizing agents.

Hazardous Decomposition Products Flammable hydrocarbons

Hazardous Polymerization	May Occur	Conditions to Avoid	N/A
	Will not Occur		

Section 5 - HEALTH HAZARDS

Threshold	Ingestion: Acute oral LD50 is greater than 10 g/kg					
Limit Value						
Signs and Symptoms of Exposure						
1. Acute Overexposure	N/A		2. Chronic Overexposure	Not Determined		
Medical Conditions Generally Aggravated by Exposure	None					
Chemical Listed as Carcinogen or Potential Carcinogen	National Toxicology Program	Not Listed	L.A.R.C. Monographs	Not Listed	OSHA	Not Listed
OSHA Permissible Exposure Limit	None	ACGIH Threshold Limit Value	None	Other Expos. Limit Used	None	
Emergency and First Aid Procedures	N/A					
1. Inhalation	N/A					
2. Eyes	N/A					
3. Skin	Remove with waterless hand cleaner. Wash with soap and water.					
4. Ingestion	Contact a physician					

Section 6 - SPECIAL PROTECTION INFORMATION

Respiratory Protection (Specify Type)						
N/A						
Ventilation	Local Exhaust	Mechanical (General)		Special	Other	
N/A	N/A	N/A		N/A	N/A	
Protective Gloves	None		Eye Protection	None		
Other Protective Clothing or Equipment	N/A					

Section 7 - SPECIAL PRECAUTIONS AND SPILL / LEAK PROCEDURES

Precautions to be Taken in Handling and Storage	Do not store near flame, heat or strong oxidizing agents.					
Other Precautions	None					
Steps to be Taken in Case Material is Released or Spilled						
Sweep up						
Waste Disposal Methods						
Observe all federal, state and local laws concerning health and environment.						

IMPORTANT - Do not leave blank spaces. If information is unavailable, unknown or does not apply, so indicate